

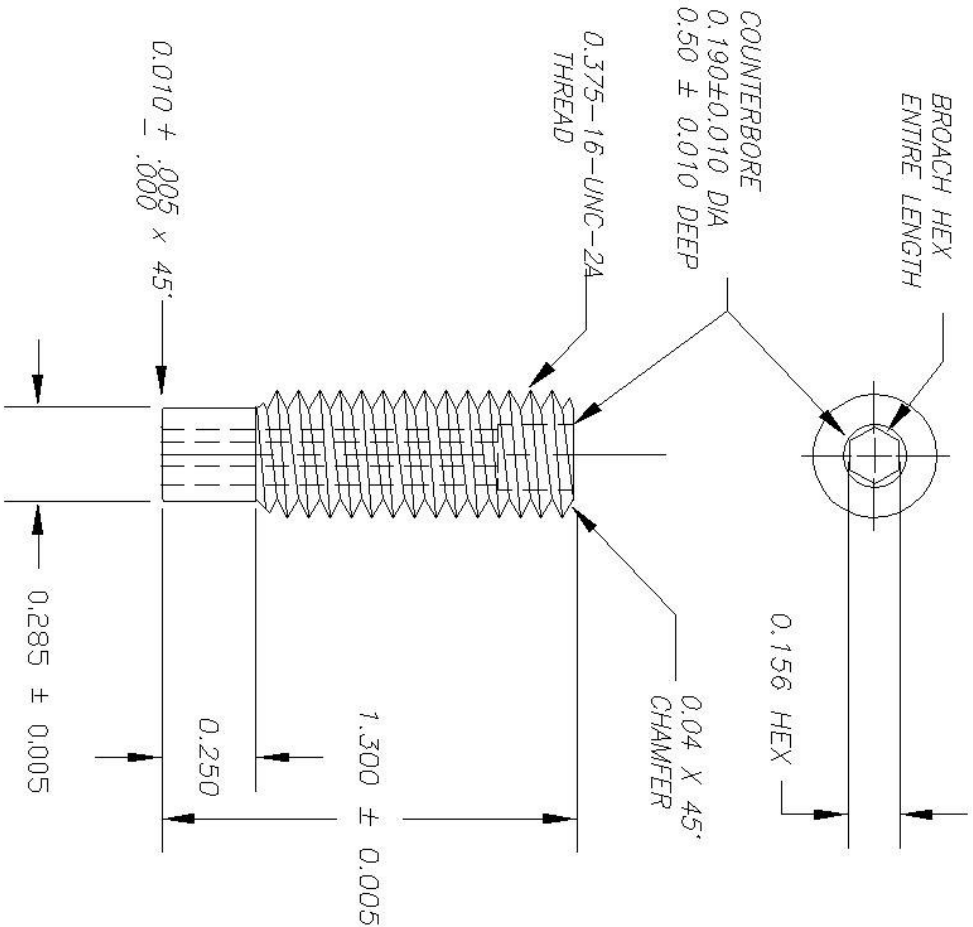
TITLE
BUSHING STUD INSERT

FIRST MADE FOR 9U03 HIGH VOLT BUSHING WELL

UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE

SURFACES	2 PL DEC	3 PL DEC	ANGLES
✓	± 0.01	± 0.005	± 5 DEG

REVISIONS



P10

CATALOG NUMBER: 9U09AAW271

NOTES:

1. MAT'L: COLD DRAWN STAINLESS STEEL B7A13B11
FINISH: FZ0F10F3
2. PART MUST BE CLEAN AND FREE OF MFG. OIL, BURRS, AND SHARP EDGES.
3. STUD MUST WITHSTAND A MINIMUM OF 20 FT. - LB. TORQUE BEFORE FAILURE. TEST (5) SAMPLES PER LOT, WITH A MINIMUM OF (5) SAMPLES TESTED PER 2000 PRODUCED. TEST PER 32A033005 SH.7 FIG. 02.
4. VENDOR MUST PROVIDE PHYSICAL AND CHEMICAL CERTIFICATION WITH EACH STUD SHIPMENT (REFERENCED TO A GIVEN MILL RUN OF RAW MATERIAL).

ADDED CATALOG NUMBER

3 STULPIN 13-JAN-00

CHG .180 TO .50; CHG NOT 3 TO 20FT-LB
CHG ROUT; ECN#R148

1 STULPIN 21-JAN-98

6. STULPIN 04-FEB-99

UPDATED TEMPLATE

1
2
ECI-BTL

PRINTS TO

MADE BY: G.S. BRYANT JAN. 15, 1996

APPROVALS

HICKORY
ERMCO

CONT ON SH

3 2A033005
SH 10

ISSUED BY: S. STULPIN 13-JAN-00

D-10

01/00